

# On solving the time window assignment vehicle routing problem via iterated local search

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14/08/2020



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## Introduction

- Vehicle routing is a class of problems that appears in several combinatorial optimization studies due to their practical relevance.
  - Mainly in the areas of retail and transport [Toth e Vigo 2014].
- [Spliet e Desaulniers 2015] introduced the *Time Window Assignment Vehicle Routing Problem* (TWAVRP).
  - The exogenous time windows are represented by the arrival and departure limits of a customer.
  - Each endogenous time window with a fixed-width, must be associated with the exogenous time window of the client.

## Introduction

- The TWAVRP faced in this work is part of a research whose focus is to give an **efficient** and **accurate** solution for a routing problem faced by an Italian company (Coopservice) providing logistics services in several distribution fields.



## Introduction

- Our purpose is to help the company to minimize the actual delivery time and the total cost of the routing service.
- We decided to start our research by first looking at the **combinatorial** aspect of the TWAVRP, with the aim of focusing later on its application to the company case study.

# Introduction

- Coopservice context:
  - Each vehicle leaves a depot and must visit a set of hospitals.
  - The hospital staff should be at the delivery place when the vehicle arrives.
  - Each hospital has a particular time window.
  - Each hospital requests products that respect the vehicle capacity.
- Over a set of scenarios  $\Omega$ , the challenge is to build a schedule subject to the technical constraints, minimizing costs and maximizing time window robustness.

# Introduction

- We propose an algorithm that:
  - Generates a set of routes by invoking an *Iterated Local Search* (ILS) metaheuristic.
  - Selects the most appropriate routes through an auxiliary mathematical formulation.

## General Objective

Is there a heuristic strategy that can efficiently solve the TWAVRP as defined by [Dalmeijer e Spliet 2018, Spliet e Gabor 2014]?

## Literature review

- The approached problem has characteristics that resemble:
  1. Pharmaceutical Vehicle Routing Problem (Pharmaceutical VRP)  
[Magalhães e Sousa 2006];
  2. Vehicle Routing Problem with Time Windows (VRPTW)  
[Desrochers, Desrosiers e Solomon 1992];
  3. Time Window Assignment Vehicle Routing Problem (TWAVRP)  
[Spliet e Gabor 2014];



# Methodology: Proposed heuristic

- The proposed heuristic has **two successive phases**.
  1. Generate a pool of feasible routes;
  2. Selects a subset of routes having minimum cost.

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## Algorithm 1: Main algorithm

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```
1 Input:  $I$  (instance)
2 Output:  $(s, f(s))$  (solution, and its objective function)
3  $P \leftarrow \emptyset$ ; ▷ Empty pool of routes
4 foreach  $\omega \in \Omega$  do
5   |  $P \leftarrow P \cup \text{ILS}(I_\omega, \alpha, n_{iter})$ ; ▷ Generating the set of routes for each scenario
6  $s \leftarrow \text{RSM}(P, I)$ ; ▷ Route Selector Model (RSM)
7 return  $(s, f(s))$ ;
```

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## Methodology: Iterated Local Search (ILS)

- ILS algorithm is a metaheuristic method to generate a sequence of solutions to a problem iteratively. These solutions are obtained through iterative applications of improvement methods in each solution [Stützle e Ruiz 2018].
  - Initial Solution
  - Local Search (LS)
  - Perturbation
  - Acceptance criterion

# Methodology: Constructive Heuristic

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## Algorithm 2: Constructive Heuristic (CH)

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```
1 Input:  $I$  (data set),  $H_\omega$  (set of all available clients for a data set  $I$  on scenario  $\omega$ )
2 Output:  $s$  (feasible solution)
3  $s \leftarrow \emptyset$ ;
4  $\tilde{\mathcal{H}} \leftarrow \text{sort}(H_\omega)$ ; ▶ sort clients in non-descending order of earliest exogenous time window
5 while  $\tilde{\mathcal{H}} \neq \emptyset$  do
6      $\mathcal{R} \leftarrow \emptyset$ ;
7     foreach  $j \in \tilde{\mathcal{H}}$  do
8          $\mathcal{R} \leftarrow \mathcal{R} \cup \{j\}$ ;
9         if  $\text{infeasible}(\mathcal{R}) = \text{true}$  then
10              $\mathcal{R} \leftarrow \mathcal{R} \setminus \{j\}$ ;
11         else
12              $\tilde{\mathcal{H}} \leftarrow \tilde{\mathcal{H}} \setminus \{j\}$ ;
13      $s \leftarrow s \cup \mathcal{R}$ ;
14 return  $s$ 
```

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## Methodology: Local Search (ILS)

- The proposed LS method will be composed of 6 elementary neighborhood movements:
  - N1 *Relocate intra-route*
  - N2 *Swap intra-route*
  - N3 *2-opt*
  - N4 *Relocate inter-route*
  - N5 *Swap inter-route*
  - N6 *Cross inter-route*

# Methodology: Local Search (ILS)

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## Algorithm 3: Local Search method (LS)

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```
1 Input:  $s$  (feasible solution)
2 Output:  $s^*$  (best feasible solution found)
3  $s^* \leftarrow s$ ;
4 foreach  $N \in NL(s^*)$  ▷  $NL(s^*)$ : list of inter-neighborhoods of solution  $s^*$ 
5 do
6     foreach  $s' \in N$  do
7         if  $f(s') < f(s^*)$  and  $feasible(s') = \text{true}$  then
8              $s^* \leftarrow s'$ ;
9             foreach  $N \in NI(s^*)$  ▷  $NI(s^*)$ : list of intra-neighborhoods of solution  $s'$ 
10                do
11                    foreach  $\tilde{s} \in N$  do
12                        if  $f(\tilde{s}) < f(s^*)$  and  $feasible(\tilde{s}) = \text{true}$  then
13                             $s^* \leftarrow \tilde{s}$ ;
14 return  $s^*$ 
```

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## Methodology: Perturbation

- Starting from a solution  $s^*$ , the Perturbation method invokes a list of  $NL(s^*)$  of possible neighborhood moves according to all neighborhood moves (N1, N2, N3, N4, N5, and N6). A percentage  $\alpha$  of neighborhoods in  $NL(s^*)$  is randomly chosen and applied to  $s^*$ .

# Methodology: Iterated Local Search (ILS)

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## Algorithm 4: Iterated Local Search (ILS)

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```
1 Input:  $H_\omega$  (data set),  $\alpha$  (perturbation factor),  $n_{iter}$  (number of iterations)
2 Output:  $\mathcal{P}$  (set of feasible solutions found)
3  $s^* \leftarrow \emptyset;$ 
4  $s \leftarrow CH(H, H_\omega);$ 
5  $s_{ls} \leftarrow LS(s);$ 
6  $\mathcal{P} \leftarrow s_{ls} \cup s;$ 
7  $s^* \leftarrow s_{ls};$ 
8  $count \leftarrow 0$ 
9 while  $count \neq n_{iter}$  do
10      $s' \leftarrow Perturbation(s^*, \alpha);$ 
11      $s_{ls} \leftarrow LS(s');$ 
12      $\mathcal{P} \leftarrow \mathcal{P} \cup s' \cup s_{ls};$ 
13     if  $f(s') < f(s^*)$  then
14          $s^* \leftarrow s';$ 
15          $count \leftarrow 0;$ 
16     else
17          $count \leftarrow count + 1;$ 
18 return  $\mathcal{P};$ 
```

► Best solution found so far (take  $f(s^*) = +\infty$ )  
►  $H_\omega$ : set of available customers of data set  $H$

► Initializing the set of feasible solutions

## Methodology: Route Selector Model (RSM)

- The ILS algorithm generates a set  $R_\omega$  of feasible routes for each scenario  $\omega \in \Omega$ .
- Note that all routes in  $R_\omega$  respect for the TWAVRP:
  - Capacity of the vehicles;
  - Time-windows of the customers;
- The MILP aim is to choose the most appropriate subset of routes from  $R_\omega$ , assigning an endogenous time window to each client, overall scenarios.



## Methodology: Route Selector Model (RSM)

- Take from  $R_\omega$ :
  1.  $f_{jr}^\omega$  as the starting time of service on client  $j$  on the route  $r$  in scenario  $\omega$ ;
  2.  $c_r^\omega$  as the cost to choose a route  $r \in R_\omega$  in scenario  $\omega$ ;
  3.  $x_{jr}^\omega$  as a binary parameter equal to one if client  $j$  belongs to route  $r \in R_\omega$  in scenario  $\omega$ , 0 otherwise.
- Customer  $j \in H$  must be delivered at time window  $[e_j, l_j]$ .
- Consider  $u_r^\omega$  as a binary variable equal to one if route  $r \in R_\omega$  is selected, 0 otherwise.
- $y_i$  as a continuous variable that measures the starting time of the endogenous time window of customer  $i \in H$ .
- $w_i$  gives the time window width of customer  $i$ .

## Methodology: Route Selector Model (RSM)

$$\min \sum_{\omega \in \Omega} p_{\omega} c_r^{\omega} u_r^{\omega} \quad (1)$$

subject to

$$\sum_{r \in R_{\omega}} x_{jr}^{\omega} u_r^{\omega} = 1 \quad \forall j \in H, \omega \in \Omega \quad (2)$$

$$\sum_{r \in R_{\omega}} f_{jr}^{\omega} x_{jr}^{\omega} u_r^{\omega} \geq y_j \quad \forall j \in H, \omega \in \Omega \quad (3)$$

$$\sum_{r \in R_{\omega}} f_{jr}^{\omega} x_{jr}^{\omega} u_r^{\omega} \leq y_j + w_j \quad \forall j \in H, \omega \in \Omega \quad (4)$$

$$y_j \in [e_j, l_j - w_j] \quad \forall j \in H, \omega \in \Omega \quad (5)$$

$$u_r^{\omega} \in \{0, 1\} \quad \forall \omega \in \Omega, r \in R_{\omega}. \quad (6)$$

## Computational experiments: TWAVRP Instances

- Each instance considers a different combination of:
  - Number of customers
  - Vehicle capacity
  - Demand for each scenario
  - Probability of each scenario
  - Exogenous time windows
  - Size of endogenous time windows
  - Travel costs
  - Travel times
- The instance set comprises ninety instances divided into two classes: small instances and large ones.

## Computational experiments: Experiments

- The experiments compare our ILS based-algorithm with the *Branch-and-Cut* (B&C) proposed by [Dalmeijer e Spliet 2018]
- Algorithm 4 was executed five times on each instance.
  1. This number was tuned through preliminary tests in which we obtained a good trade-off between quality and computational effort.
- $n_{iter}$  and  $\alpha$  were tuned by *Irace* package [López-Ibáñez et al. 2016].
- we generated 200 training instances by using the instance generator proposed by [Dalmeijer e Spliet 2018].
- The values returned by the *Irace* package at the end of this test were  $n_{iter} = 100$  and  $\alpha = 0.35$ .

## Computational experiments: Experiment 1

Table 1: Average results aggregated by number of customers (10 instances per line, 5 ILS executions per instance)

Instance	CPU time (seconds)			Gaps	
N. customers	B&C	ILS	ILS+RSM	Gap* (%)	Gap(%)
10	0.1	4.50 ± 0.29	6.61 ± 0.56	0.34 ± 1.00	0.41 ± 1.02
15	4.5	16.50 ± 1.17	26.25 ± 1.86	0.00 ± 0.18	0.11 ± 0.25
20	2.2	39.06 ± 2.01	80.30 ± 7.49	0.02 ± 0.05	0.06 ± 0.10
25	12.4	68.48 ± 2.03	153.29 ± 18.56	0.06 ± 0.14	0.27 ± 0.78
30	544.0	107.27 ± 3.40	284.38 ± 12.62	0.04 ± 0.10	0.28 ± 0.39
35	1,531.7	161.59 ± 9.48	501.77 ± 97.94	0.02 ± 0.13	0.29 ± 0.42
40	3,252.0	224.33 ± 6.11	749.92 ± 41.11	0.10 ± 0.52	0.72 ± 0.73
45	3,600.0	289.34 ± 28.78	990.15 ± 172.79	-0.69 ± 0.83	-0.18 ± 1.61
50	3,600.0	372.98 ± 24.41	1,743.16 ± 261.71	-1.89 ± 0.12	-1.62 ± 1.31

## Computational experiments: Experiment 1

Table 2: Results for instances with 45-50 customers (best UB values appear in bold)

Instance		B&C by [Dalmeijer e Spliet 2018]		ILS + RSM	
#	N. customers	LB	UB	Best UB	Avg UB
71	45	49.52	51.78	<b>51.22</b>	<b>51.41</b>
72	45	50.73	<b>52.13</b>	51.86	52.94
73	45	41.50	<b>41.70</b>	41.95	42.24
74	45	47.25	<b>47.84</b>	47.96	48.16
75	45	48.77	49.86	<b>49.47</b>	50.02
76	45	48.38	52.09	<b>49.90</b>	<b>50.03</b>
77	45	50.09	<b>51.18</b>	<b>51.18</b>	51.25
78	45	52.02	53.95	<b>53.35</b>	<b>53.74</b>
79	45	47.45	<b>48.21</b>	48.27	48.69
80	45	49.57	<b>50.57</b>	50.61	50.78
81	50	56.81	58.85	<b>58.16</b>	<b>58.29</b>
82	50	51.50	53.20	<b>52.98</b>	53.03
83	50	57.45	60.67	<b>58.77</b>	<b>58.89</b>
84	50	52.31	56.38	<b>54.09</b>	<b>54.23</b>
85	50	53.74	56.07	<b>55.06</b>	<b>55.26</b>
86	50	51.68	54.76	<b>53.02</b>	<b>53.16</b>
87	50	52.47	54.14	<b>53.81</b>	<b>53.87</b>
88	50	54.82	56.91	<b>56.27</b>	<b>56.36</b>
89	50	59.23	61.51	<b>60.32</b>	<b>60.62</b>
90	50	57.68	59.55	<b>58.95</b>	<b>59.23</b>

## Conclusion

- We studied the *Time Windows Assignment Vehicle Routing Problem* (TWAVRP).
- We compared the results of our algorithm (ILS+RSM) with the Branch-and-Cut proposed by [\[Dalmeijer e Spliet 2018\]](#).
- The ILS+RSM presented competitive results, concerning both solution quality and computational effort, in particular for the larger size instances involving 45 and 50 customers.

## Conclusion

- Future avenues concern:
  - i incorporating new complicating constraints deriving from the real-world case study in the metaheuristic;
  - ii testing other neighborhood-based metaheuristics as generators of routes;
  - iii testing multiple calls to the RSM with different pools of routes.



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