

# Synchronized Pickup and Delivery Problems with Connecting FIFO Stack

M. Barbato<sup>1</sup>   A. Ceselli   N. Facchinetti

OptLab – Dept. of Computer Science  
*University of Milan*  
AD-COM Project<sup>2</sup>

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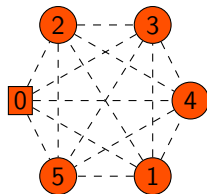
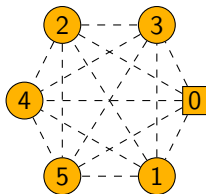
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<sup>1</sup>[michele.barbato@unimi.it](mailto:michele.barbato@unimi.it)

<sup>2</sup><https://ad-com.net/>

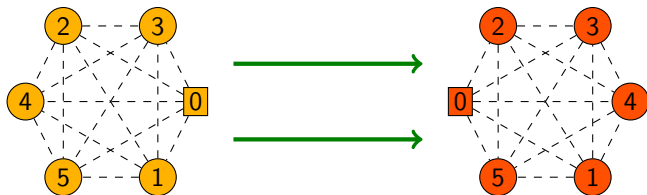
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- **Automated warehouse** characteristics:
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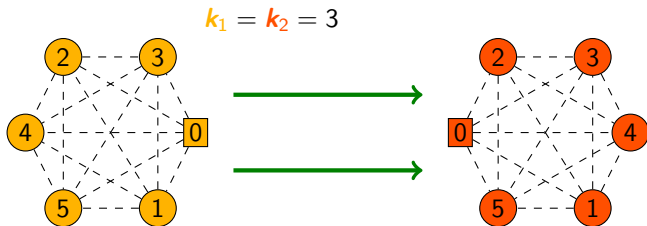
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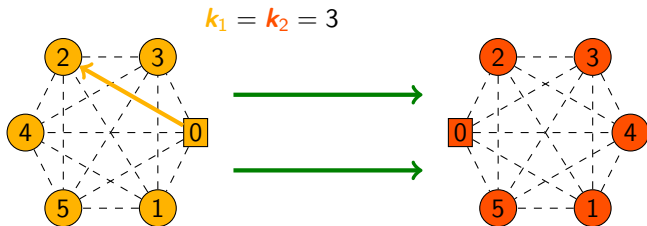
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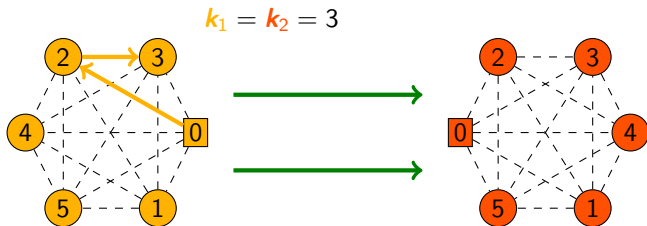
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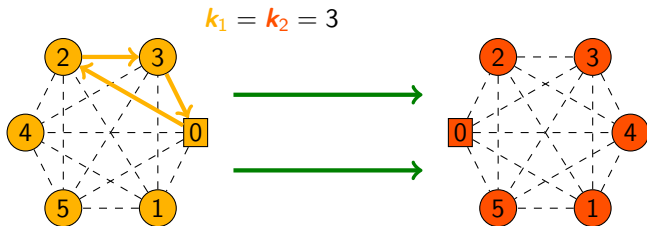
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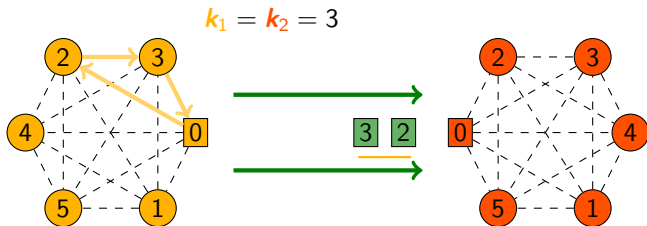
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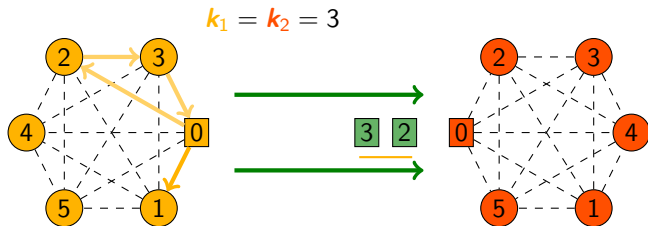
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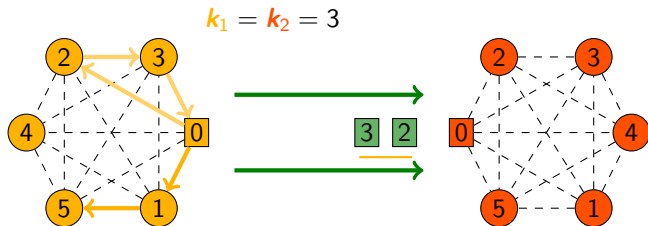
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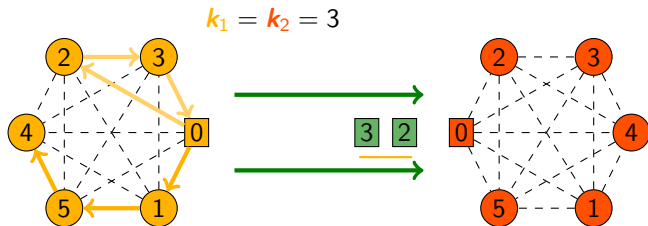
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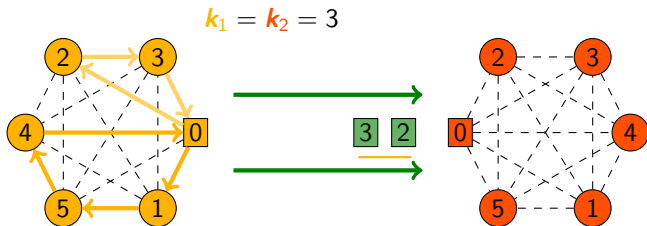
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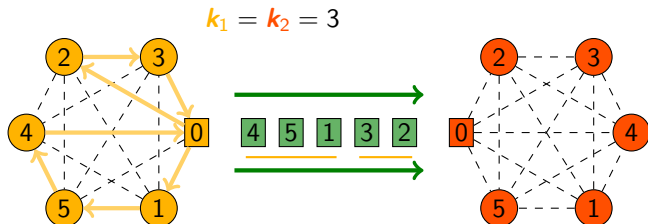
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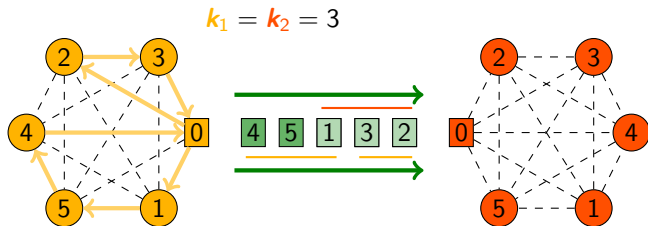
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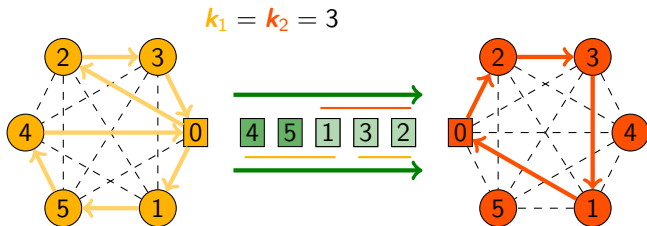
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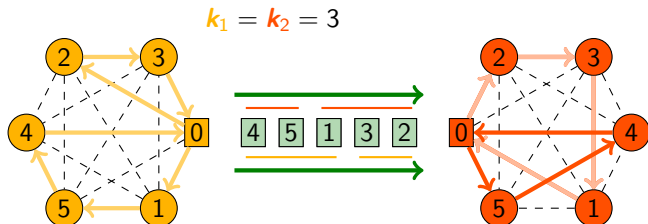
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# Notation and Definitions

## Basic data

- $\mathbf{G} = (\mathbf{V}, \mathbf{A})$  complete digraph
- $\mathbf{c}^1, \mathbf{c}^2: \mathbf{A} \rightarrow \mathbb{R}_+$  **cost** functions
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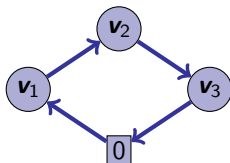
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  - $v_j \neq 0$  for all  $j = 1, 2, \dots, k$
  - for a trip in  $D^i$ :
    - **feasibility:**  $k \leq k_i$
    - **trip cost:**  $c^i(t) = c^i(0, v_1) + \sum_{i=1}^{k-1} c^i(v_i, v_{i+1}) + c^i(v_k, 0)$



# A General Problem Definition

A **Synchronized Pickup and Delivery Problem with FIFO stack** (**SPDP-FS**) is

$$\min \quad c^1(P) + c^2(D)$$

s. t.

$P = (p_1, p_2, \dots, p_\ell)$  with  $p_i$  feasible trips partitioning  $V \setminus 0$

$D = (d_1, d_2, \dots, d_m)$  with  $d_j$  feasible trips partitioning  $V \setminus 0$

$(P, D)$  satisfies the **FIFO**

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## No-Permutation Description:

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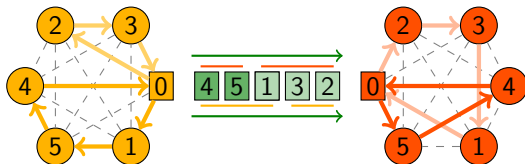
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# The Permutation Variants

## Permutation Description

- Each pickup trip unloads a **batch** of items on the **FIFO stack**
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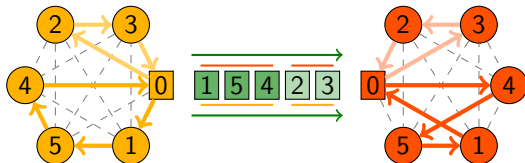
## SPDP-FS with No-Overlap

$(P, D)$  satisfies the **requirement** if for all  $i$  there is  $j$  s.t.  $V(d_i) \subseteq V(p_j)$

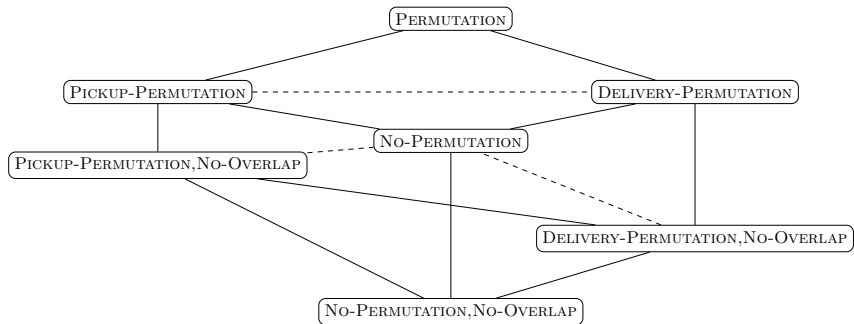
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$P = ((2, 3), (1, 5, 4))$

$D = ((3, 2), (4, 5, 1))$



# Variant Hierarchy



# Complexity Results

**Proposition.** All **SPDP-FS** variants with **No-Overlap** requirement are solvable in **polynomial time** if  $k_1, k_2 \in \{1, 2\}$ .

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- Let  $n = |V \setminus 0|$ , and choose  $k_1 = n$ ,  $k_2 = 1$  and  $c^2 \equiv 0$ .
- If  $c^1$  is **metric** then **SPDP-FS** solves the **Euclidean-TSP** on  $D = (G, c^1)$

# No-Permutation Variants: the Splitting Subproblem

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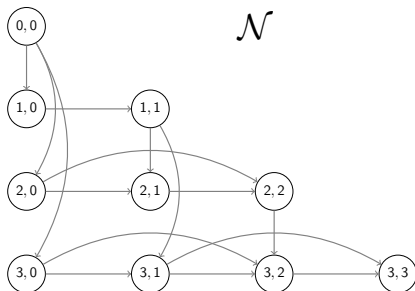
**Relevance:** embedding in a **2-opt heuristic** (see later)

# Polynomial Algorithm for the Splitting Subproblem

No-Permutation, No-Overlap case.

Assume (wlog)  $F = (1, 2, \dots, n)$

**Approach:**  $(0, 0) - (n, n)$  shortest-path in  $\mathcal{N}$

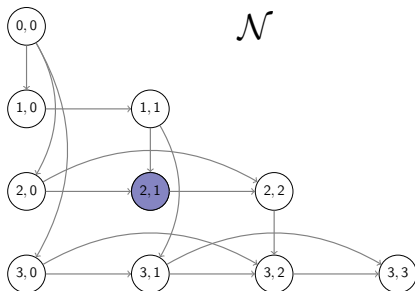


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**Approach:**  $(0, 0) - (n, n)$  shortest-path in  $\mathcal{N}$



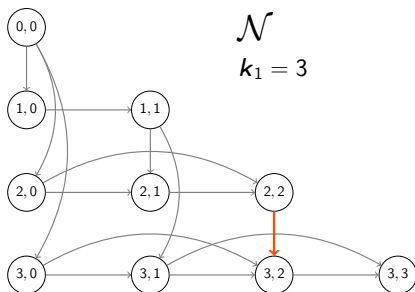
- $(i, j)$ : first  $i$  items picked-up and first  $j$  delivered ( $i \geq j$ )

# Polynomial Algorithm for the Splitting Subproblem

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**Approach:**  $(0, 0) - (n, n)$  shortest-path in  $\mathcal{N}$



- $(i, j)$ : first  $i$  items picked-up and first  $j$  delivered ( $i \geq j$ )
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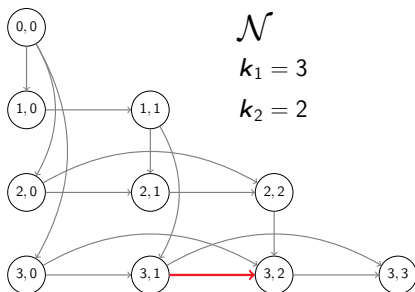


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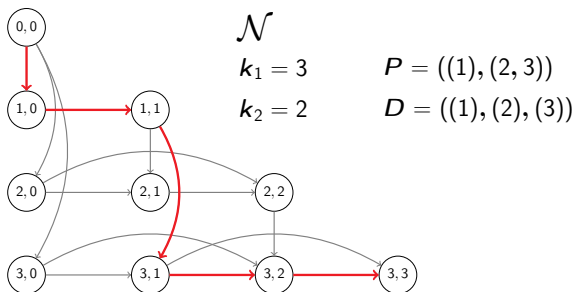
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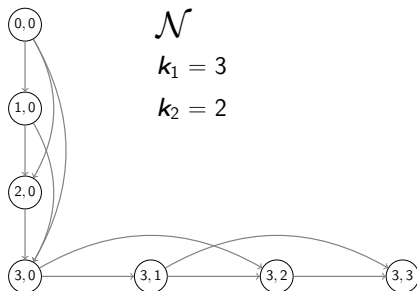
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- costs **preprocessed** in polynomial time

# Polynomial Algorithm for the Splitting Subproblem

No-Permutation, Overlap case.

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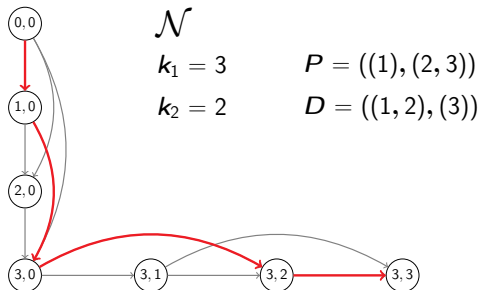


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No-Permutation, Overlap case.

Assume (wlog)  $F = (1, 2, \dots, n)$

**Approach:**  $(0, 0) - (n, n)$  shortest-path in  $\mathcal{N}$



# No-Permutation Variants: A 2-Opt Heuristic

## No-Permutation 2-Opt Heuristic

- 1)  $F$ : **TSP solution** on  $D = (G, c)$  with  $c(e) = c^1(e) + c^2(e)$
- 2)  $(P, D)$ : optimal splittings of  $F$
- 3) Generate the **2-opt neighborhood** of  $F$ , scored by **splitting value**
- 4) Choose the **best neighbor** and **repeat** 3) until no improvement

# Computational Results: 2-Opt Performance

## Instance Set:

- 11440 instances adapted from the Double TSP with Multiple Stacks [PM09]
- 3 classes of 10 instances with 33, 66, 132 items respectively
  - Classes 33/66:  
 $k_1 \in \{3, 6, \dots, 33/66\}$   
 $k_2 \in \{3, 6, \dots, k_1\}$
  - Class 132:  
 $k_1 \in \{6, 12, \dots, 132\}$   
 $k_2 \in \{6, 12, \dots, k_1\}$

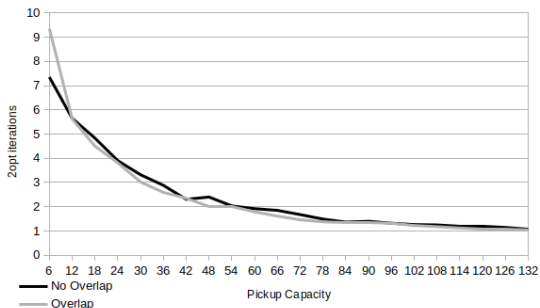
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## Specs:

- 1st TSP solved with CONCORDE [CON03]
- C++ compiled with gcc 7.2 -03
- OS: Linux
- CPU: Intel i7-3630QM @2.40GHz



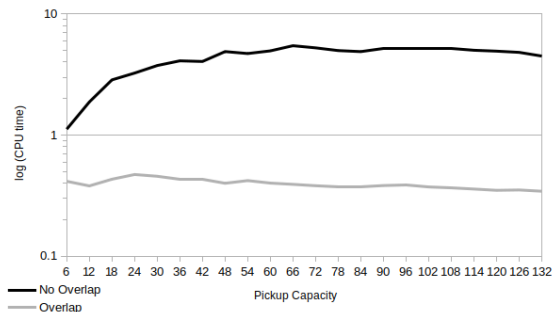
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## Computational Results: 2-Opt Quality

- IS: initial solution cost (1st splitting subproblem)
- FS: final solution cost (end of 2-opt heuristic)
- LB:  $\mathbf{TSP}(D^1) + \mathbf{TSP}(D^2)$

| Variant    | Size | (IS – FS)/IS | (FS – LB)/LB |
|------------|------|--------------|--------------|
| NO-OVERLAP | 33   | 0.84%        | 47.14%       |
|            | 66   | 0.61%        | 54.27%       |
|            | 132  | 0.41%        | 59.65%       |
| OVERLAP    | 33   | 0.76%        | 45.09%       |
|            | 66   | 0.52%        | 53.00%       |
|            | 132  | 0.33%        | 59.07%       |

**Table:** Quality of heuristics and bounds. Results in average on all instances of the reported classes.

# Conclusions and Perspectives

- **8 variants** of the SPDP-FS **formally characterized**
  - **Work in progress:** model the variants as MILPs
  - **Open:** consider other objectives (e.g., completion time)
- Preliminary **complexity results** with fixed and non-fixed capacities
  - **Open:** extend the results to other capacity values and other variants

## References I

- [CON03] CONCORDE. D. L. Applegate, R. E. Bixby, V. Chvatal and W. J. Cook, 2003.  
<http://www.math.uwaterloo.ca/tsp/concorde.html> .
- [PM09] Hanne L Petersen and Oli BG Madsen. The double travelling salesman problem with multiple stacks–formulation and heuristic solution approaches. *European Journal of Operational Research*, 198(1):139–147, 2009.

## Appendix — Fixed Capacity Complexity

**Proposition.** The **SPDP-FS** variants

- **Permutation, No-Overlap**
- **No-Permutation, No-Overlap**

are solvable in **polynomial time** if  $k_1, k_2 \in \{1, 2\}$ .

## Appendix — Fixed Capacity Complexity

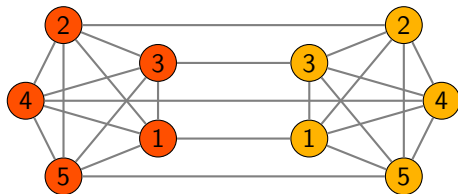
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**Proof.**

- 2 copies  $v', v''$  for all  $v \in V \setminus 0$



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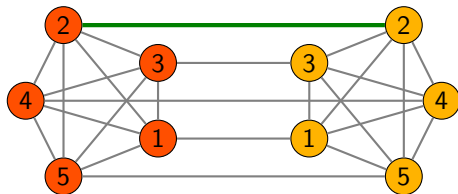
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- edge  $(v', v'') = \text{trips}$  to collect and delivery  $v$
- $c[v', v''] = \text{cost to collect and deliver } v$



$P = \dots (2) \dots$

$D = \dots (2) \dots$

## Appendix — Fixed Capacity Complexity

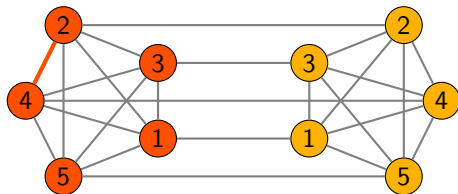
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- edge  $(v', w')$  = **best trips** to collect and deliver  $v, w$
- $c[v', w']$  = min-cost to **collect and deliver**  $v, w$



$P = \dots (2, 4) \dots$

$D = \dots (4, 2) \dots$

## Appendix — Fixed Capacity Complexity

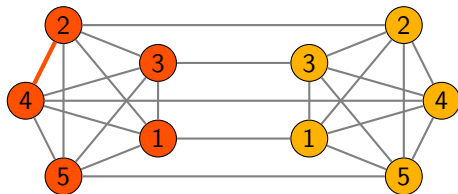
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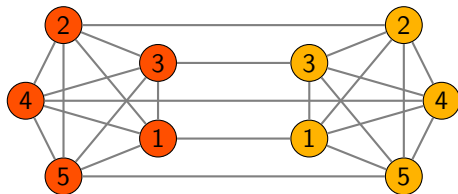
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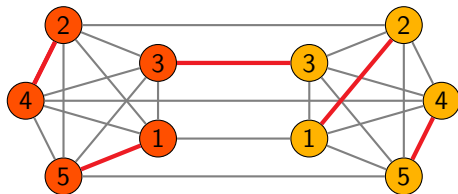
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Solution = **Perfect Matching**

$P = ((2, 4), (3), (1, 5))$

$D = ((4), (2), (3), (5, 1))$

## Appendix — Permutation Variants Definitions

### Definition

Let  $T = (t_1, t_2, \dots, t_k)$  be a sequence of **trips**

We write  $v \prec_T w$  whenever  $v \in t_i$  and  $w \in t_j$  for some  $1 \leq i < j \leq k$

Otherwise we write  $v \not\prec_T w$

## Appendix — Permutation Variants Definitions

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Otherwise we write  $v \not\prec_{\mathcal{T}} w$

### Example

$\mathcal{T} = ((1, 3, 5), (4, 2))$ . Then:

- $1 \prec_{\mathcal{T}} 4$
- $1 \not\prec_{\mathcal{T}} 3$
- $2 \not\prec_{\mathcal{T}} 5$

## Appendix — Permutation Variants Definitions

### Definition

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Otherwise we write  $v \not\prec_T w$

**PERMUTATION.** The pair  $(P, D)$  is a feasible solution if and only for every  $v, w \in V \setminus \{0\}$  such that  $v \prec_P w$  it also holds  $w \not\prec_D v$ .

**DELIVERY PERMUTATION.** The pair  $(P, D)$  is a feasible solution if and only if:

- for every  $j = 1, 2, \dots, m$ ,  $V(d_j)$  is a set of elements which are consecutive in the  $P$ -sequence;
- for every  $v, w \in V \setminus \{0\}$ , if  $v \prec_D w$  then  $v$  precedes  $w$  in the  $P$ -sequence.

**PICKUP PERMUTATION.** The pair  $(P, D)$  is a feasible solution for every  $v, w \in V \setminus \{0\}$  such that  $v \prec_P w$  we also have that  $v$  precedes  $w$  in the  $D$ -sequence.

## Appendix — Pickup vs. Delivery Permutation

Let  $k_1 = k_2 = 3$  and  $n = 5$ .

- Pickup Permutation **OK**, Delivery Permutation **NOT**:
  - $P = ((1, 5, 4), (2, 3))$
  - $D = ((1), (5, 4, 3), (2))$

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- **Delivery Permutation OK, Pickup Permutation NOT:**

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- $D = ((1), (5, 2, 4), (3))$